

Roller Track Installation

Place tool (small pipe) in a vice. Secure roller track to backing plate with one $\frac{1}{4}$ " x $\frac{1}{2}$ " bolt and nut. Place a rivet with the small head down into the tool located in the vice. The purpose of this tool is to prevent you from damaging the small head of the rivet when upsetting the other end. Place the backing plate over the rivet located in the tool so the end of the rivet passes through the track and backing plate. Heat the rivet red hot, then hammer the outer edge of the red hot rivet in a circular direction until the rivet is tight to the backing plate. Remove the temporary $\frac{1}{4}$ " bolt and repeat the rivet operation.

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